



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - EN 1.0619

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - EN 1.0619 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.180 - 0.230	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 -1.200		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	0.300 max.		
Nickel	Ni %	0.400 max.		
Molybdenum	Mo %	0.120 max.		
Copper	Cu %	0.300 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 420 - 600 Yield Strength in Mpa 240 min. Elongation in % 22 min. Reduction of Area in % - Hardness in BHN - Impact in Joule 27 J @ RT	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A757 A 1 Q	ASTM	USA	Casting
J03002	UNS	USA	Casting
1.0619	DIN	Germany	Casting
SA 216 WCB	ASME	USA	Casting
A 660 WCB	ASTM	USA	Fusion Welding, Bending and Forming
SA-660 WCB	ASME	USA	Centrifugal Casting
A216 WCB	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS